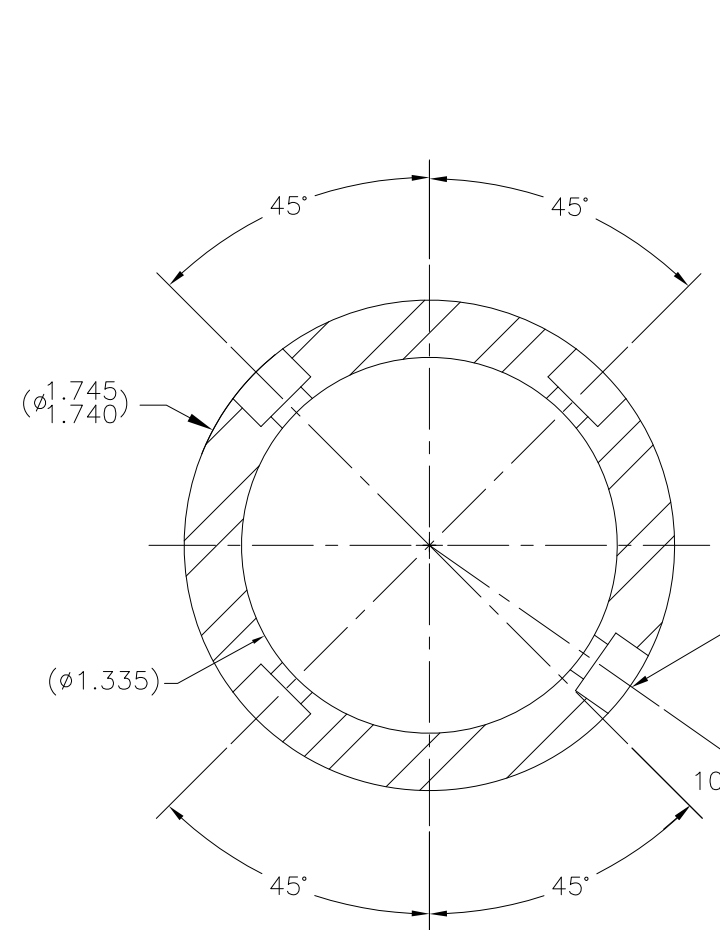
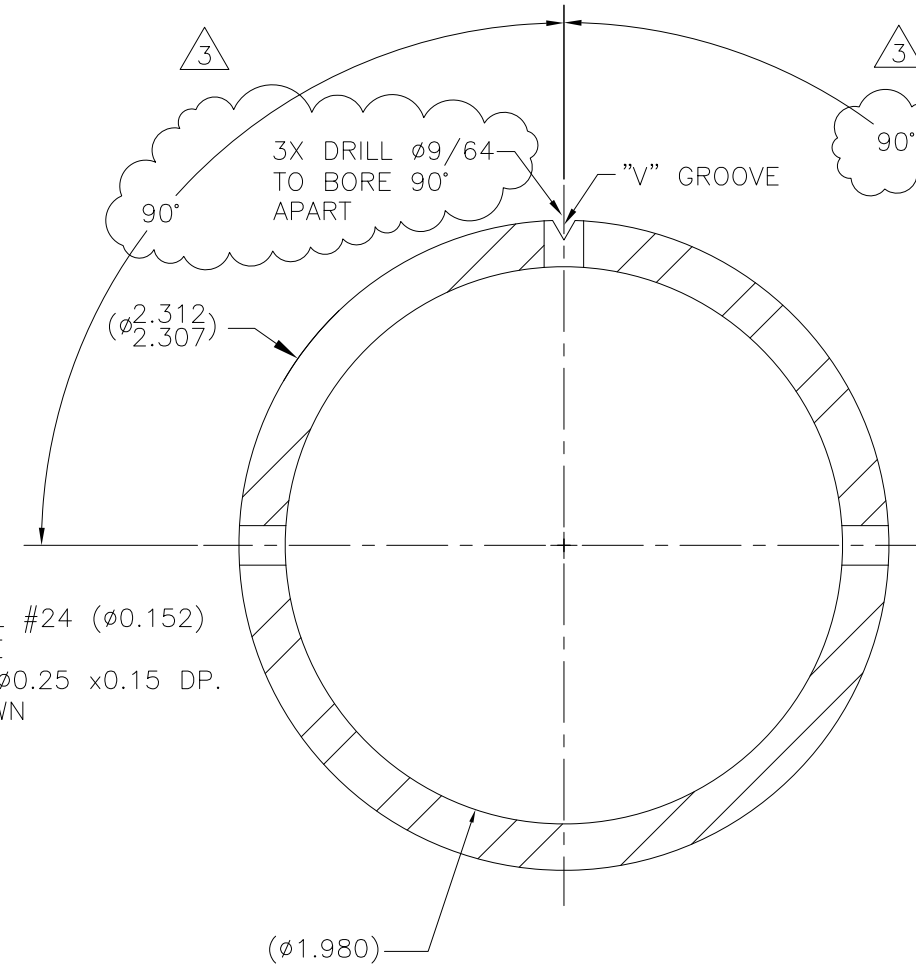


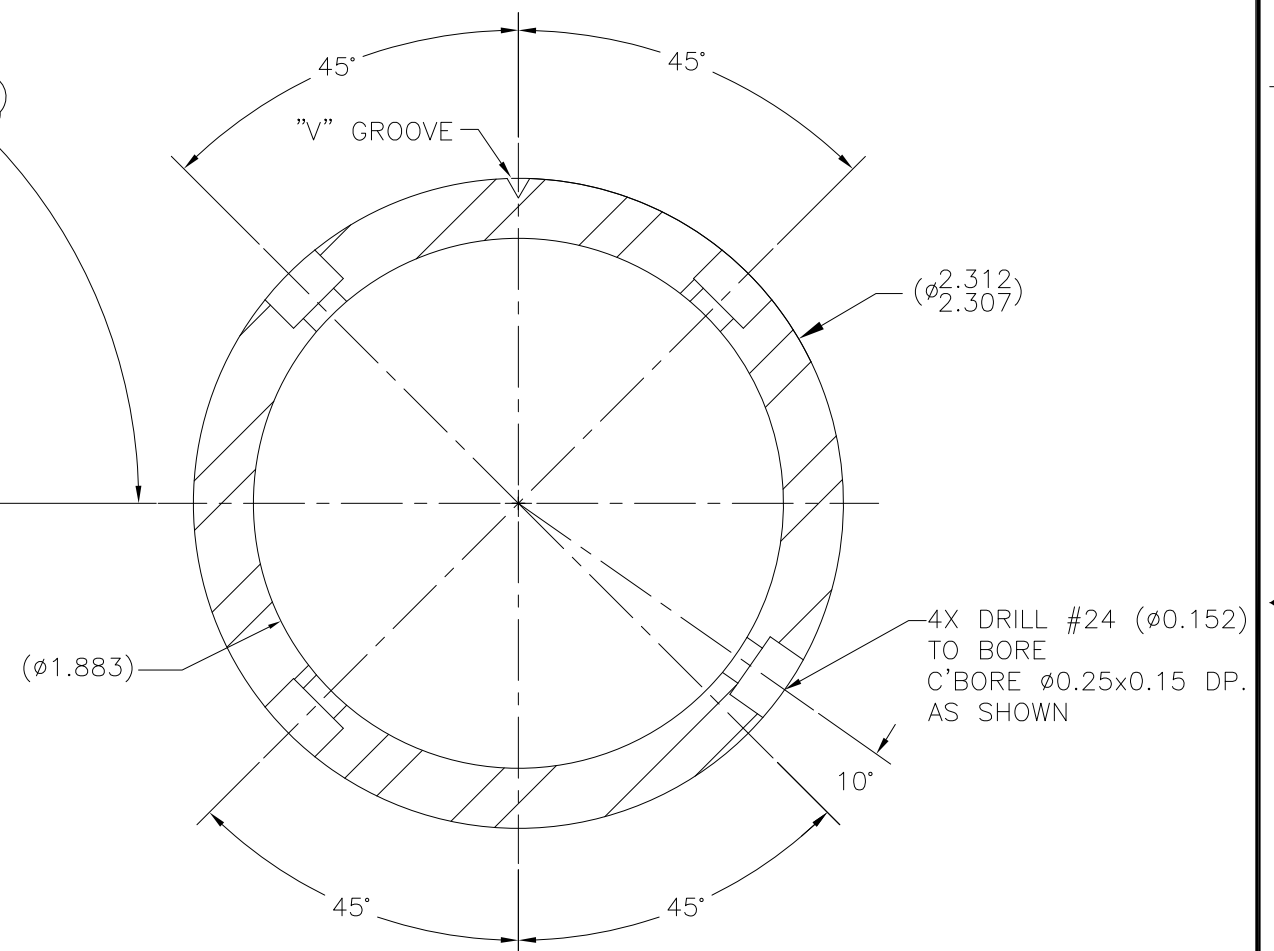
REVISIONS				
NO	DESCRIPTION	DATE	BY	APR/DATE
0	ISSUED FOR MANUFACTURE	05/12/10		
1	REV. O.D. FROM 1.755/1.750 TO 1.745/1.740	05/28/10		
2	ERS V.1 DID NOT HAVE LOWER END CAVITY DETAILS, ERS V.2 REQUIRES THEM	2/21/11		
3	ADDED INFORMATION FOR HOLES IN SECTION 2-C-4	4/7/11		



SECTION 2-C-7
REF. 1-B-4



SECTION 2-C-4
REF. 1-B-3



SECTION 2-C-2
REF. 1-B-3

TOLERANCES: UNLESS OTHERWISE SPECIFIED 0.X ± 0.030 0.XX ± 0.010 0.XXX ± 0.005 ANGLES ± 1/2° BREAK EDGES 0.015 x 45° MIN. FINISH 125 ✓ [0.010]A ALL DIMS ARE IN INCHES, UNLESS NOTED OTHERWISE.		PROPRIETARY NOTICE THIS DRAWING AND THE INFORMATION IT CONTAINS ARE CONSIDERED CONFIDENTIAL, AND MAY NOT BE REPRODUCED, COPIED OR USED, IN PART OR IN WHOLE, WITHOUT PRIOR WRITTEN CONSENT.		Integrated Ocean Drilling Program TEXAS A&M UNIVERSITY 1000 DISCOVERY DRIVE COLLEGE STATION, TX 77845	
SHEET 2 OF 2 SCALE 3:1 BY MM DATE 2/21/11		TITLE ERS CORE SYSTEM ERS v.2 APPROVED DH CHECKED DH		ASSEMBLY 3 ERS SIZE D P/N ERS-016 REV. 3	